

Air Hammers

Hit harder with less effort and more accuracy as you do general repairs, exhaust system and front end work, bushing driving, and tough cutting jobs, using Ingersoll-Rand air hammers. The IR132 gives you added accuracy and control at 1,725 blows per minute with its "tease throttle" and built-in power regulator. The IR121 has a professional touch trigger for excellent control at 3,000 blows per minute and a tough one-piece alloy barrel for long life.





Ingersoll-Rand air hammers are designed so you can let the tool do the work, whether it's cutting, punching, chipping, or scraping. Each air hammer comes with a coil spring retainer for fast and easy chisel changes. You can also get the Ingersoll-Rand air hammer kit, which includes the five piece chisel kit, or buy them separately.

Also, check out our latest addition – the IR125 needle scaler. It's perfect for surface preparation work.

Model Number	Performance Rating	Shank Opening in. (mm)	Blows Per Minute @90PSI	Bore Diameter in. (mm)	Stroke Length in. (mm)	Weight lbs. (kg)	Length in. (mm)	Average Air Consumption cfm (l/min)	@ Load cfm (l/min)	Sound dBA (Pressure/Power)	Air Inlet NPTF in.	Min. Hose Size in. (mm)
IR115	Standard Duty	.401 (10.1)	5,000	3/4 (19)	1 5/8 (41)	2.6 (1.18)	6.1 (155)	2 (57)	14 (396)	101.3/114.3	1/4	3/8 (10)
IR116	Standard Duty	.401 (10.1)	3,500	1 1/16 (17.5)	2 5/8 (67)	3.4 (1.54)	7.8 (198)	3 (85)	15 (425)	104.4/117.4	1/4	3/8 (10)
IR117	Standard Duty	.401 (10.1)	2,000	1 1/16 (17.5)	3 1/2 (89)	4.1 (1.86)	9.9 (251)	3 (85)	14 (396)	103.5/116.5	1/4	3/8 (10)
IR121	Super Duty	.401 (10.1)	3,000	3/4 (19)	2 9/32 (58)	3.5 (1.59)	7.63 (194)	3 (85)	15 (425)	98.3/111.3	1/4	3/8 (10)
IR132	Super Duty	.401 (10.1)	1,725	9/16 (14)	4 (102)	3.4 (1.54)	8.5 (216)	3 (85)	11 (311)	N/A	1/4	5/16 (8)

Model Number	Performance Rating	Needle Type	Needle Qty.	Needle Size in. (mm)	Free Speed (rpm)	Bore Diameter in. (mm)	Stroke Length in. (mm)	Weight lbs. (kg)	Length in. (mm)	Average Air Consumption cfm (l/min)	@ Load cfm (l/min)	Sound dBA (Pressure/Power)	Air Inlet NPTF in.	Min. Hose Size in. (mm)
IR125	Standard Duty	Needle Scaler	19	1/8 (3.2)	4,600	1 (25)	1 1/8 (28.6)	6.22 (2.82)	18.3 (465)	8 (226)	15 (425)	99.6/112.6	1/4	5/16 (8)

Air Hammers

IR115

Standard Duty Air Hammer

This powerful, yet economical high-speed air hammer, is designed for light exhaust system work and general cutting, chipping and scraping.

- Up to 5,000 blows per minute
- Alloyed steel barrel and heat-treated piston for longer life
- Built-in power regulator and trigger control



Replacement Retainer

Spring Retainer 115-183

IR116

Standard Duty Air Hammer

The economical air hammer for fast cutting action, especially for medium exhaust system, panel cutting, and general repair work.

- Up to 3,500 blows per minute
- Handles a range of cutting applications
- Longer life alloyed steel barrel and heat-treated piston



Replacement Retainer

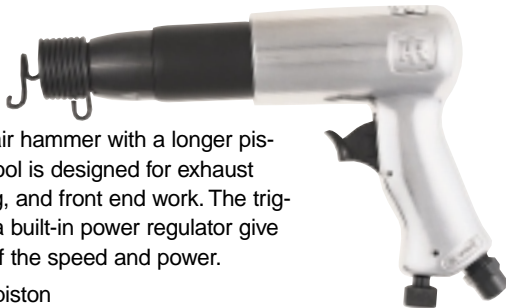
Spring Retainer 115-183

IR117

Standard Duty Air Hammer

An economical air hammer with a longer piston stroke, this tool is designed for exhaust work, bolt cutting, and front end work. The trigger control and a built-in power regulator give you full control of the speed and power.

- Longer stroke piston
- Alloyed steel barrel and heat-treated piston for longer life
- Up to 2,000 blows per minute



Replacement Retainer

Spring Retainer 115-183

IR121

Super Duty Air Hammer

Make fast work of body panel crimping and cutting, bushing driving, shearing and general front end work with this air hammer, a super duty tool that produces up to 3,000 blows per minute.

- Professional touch trigger for total control
- Long-life tool with a tough one piece alloy barrel
- Easy to maintain, with an “easy out” throttle valve assembly



Replacement Retainers

Spring Retainer (as shown) AVC10-183A
Bee-hive AVC1-83

IR121K6/121K6

Air Hammer Kit

The IR121 is available in kit form with a blowmolded plastic case with a removable lid. To order the complete kit (which includes 6 chisels) use model number IR121K6.

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IR132

Super Duty Air Hammer

Professionals who want the best choose this tool for front end work, heavy exhaust work, riveting, king pin removal, bushing driving, and bolt shearing.

- Extra-sensitive tease throttle controls starting strokes
- Up to 1,725 blows per minute
- Longer stroke piston



Replacement Retainers

Bee-hive (as shown) AVC1-83
Spring Retainer AVC10-183A

IR116K, IR117K

Air Hammer Kits

Ingersoll-Rand Air Hammer Kits include air hammer and the matching five-piece chisel kit. Or you can buy the Chisel Kit separately.

IR116-K5

Chisel Kit

Five-piece chisel set in a plastic pouch with .401" shank diameters to match your Ingersoll-Rand Air Hammer. Kit includes:

- Edging Tool
- Tail Pipe Cutter
- Straight Chisel
- Cutting Chisel
- Punch



IR125

Standard Duty Needle Scaler

For surface preparation work involving the cleaning or removal of paint, rust, dirt, or weld slag, the IR125 is a durable, dependable, economical solution.

- 19 needles
- Each needle 1/8" (3.2mm)
- 4,600 blows per minute at free speed

Chisels available for the IR125

Type	Width/Length 7"	Part No.
Blank		PF2200-391
Chisel	3/4"(19mm)	PF2200-392
Wide Chisel	1 3/8"(35mm)	PF2200-393
Angle Chisel	1 3/8"(35mm)	PF2200-394
Scraper	2"(50mm)	PF2200-390
Scraper	3"(75mm)	PF2200-390-3
Diamond Point	1/4"(6mm)	PF2200-3230
Round Nose	1/4"(6mm)	PF2200-3231
Cape Chisel	1/4"(6mm)	PF2200-3232



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